

Work Order ID 98835

Tuesday, March 26, 2013 9:03:52 AM

98835

Page 1

Item ID: D4081-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Bushing

Start Date: 3/26/2013 Start Qty: 10.00

10

Cust Item ID:

Required Date: 3/26/2013 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan: *MF*

Date: 13-3-26

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4081

A

100

0.00

100

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Turn as per Dwg and Folio FA928

DWG REV: *H*

FOLIO REV: *MF*

DEBURR

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

Today *ok*

26 13-3-26 10 4
26 13-3-26 10 4

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Page 2

Item ID: D4081-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bushing

Start Date: 3/26/2013 Start Qty: 10.00

10

Cust Item ID:

Required Date: 3/26/2013 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

130

Chemical Conversion Coat per QSI005 4.1

0.00

130

HandFinish

Memo

0.00

Hand Finishing

140

QC3- Inspect Part Finish

0.00

140

QC

Memo

0.00

Quality Control

S

13-3-26

10

10 76 13326

4/3/26 (FO)

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Page 3

Item ID: D4081-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Bushing

Stop ***NS2***

Start Date: 3/26/2013 Start Qty: 10.00

10

Cust Item ID:

Required Date: 3/26/2013 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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150

Identify as per dwg & Stock Location: _____

0.00

150

Packaging

Memo

0.00

Packaging

13/3/26 (10)

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

*MLJ 13-03-26**MF**13-03-26*

Picklist Print

Tuesday, March 26, 2013 9:03:51 AM

Page 1

Work Order ID: 98835

Parent Item: D4081-1

Parent Item Name: Bushing

Start Date: 3/26/2013

Required Date: 3/26/2013

Start Qty: 10.00

Required Qty: 10.00

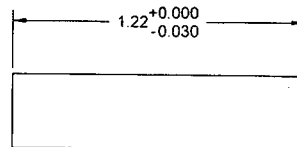
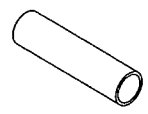
Comments: IPP REV:A NEW ISSUE 10-05-04 JLM VERIFIED BY:EC IPP REV:B change material size
11/05/18 JFS verf: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.375W.058 6061-T6 RD Tube .375 x.058W		Purchased	No			100	f	385.8490	0.104	1.0947368			

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT014	385.849	
116920	1.156	
119087	0.11	
123303	8	
123449	249.8	
123844 ✓	112.517	
124069	14.266	

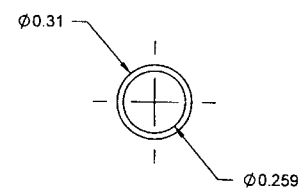
2P 13.3-26

95835



1.190

D4081-1 BUSHING



RELEASED
2010-09-07

NOTES:

- 1) MATERIAL: 6061-T6 OR 6061-T62 TUBING
PER WW-T-700/6 OR AMS4080 OR AMS4082
OR QQ-A-200/8 OR QQ-A-225/8
REF DART SPEC M6061T6T0 375W.058
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.00 lbs

A		NEW ISSUE		BY	DATE
REV.		DESCRIPTION		BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN					
CHECKED		DRAWING NO.			REV. A
MFG. APPR.		D4081			SHEET 1 OF 1
APPROVED		TITLE			SCALE
DE APPR.		BUSHING			NTS
DATE	10.02.08	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>			

1.22/5

